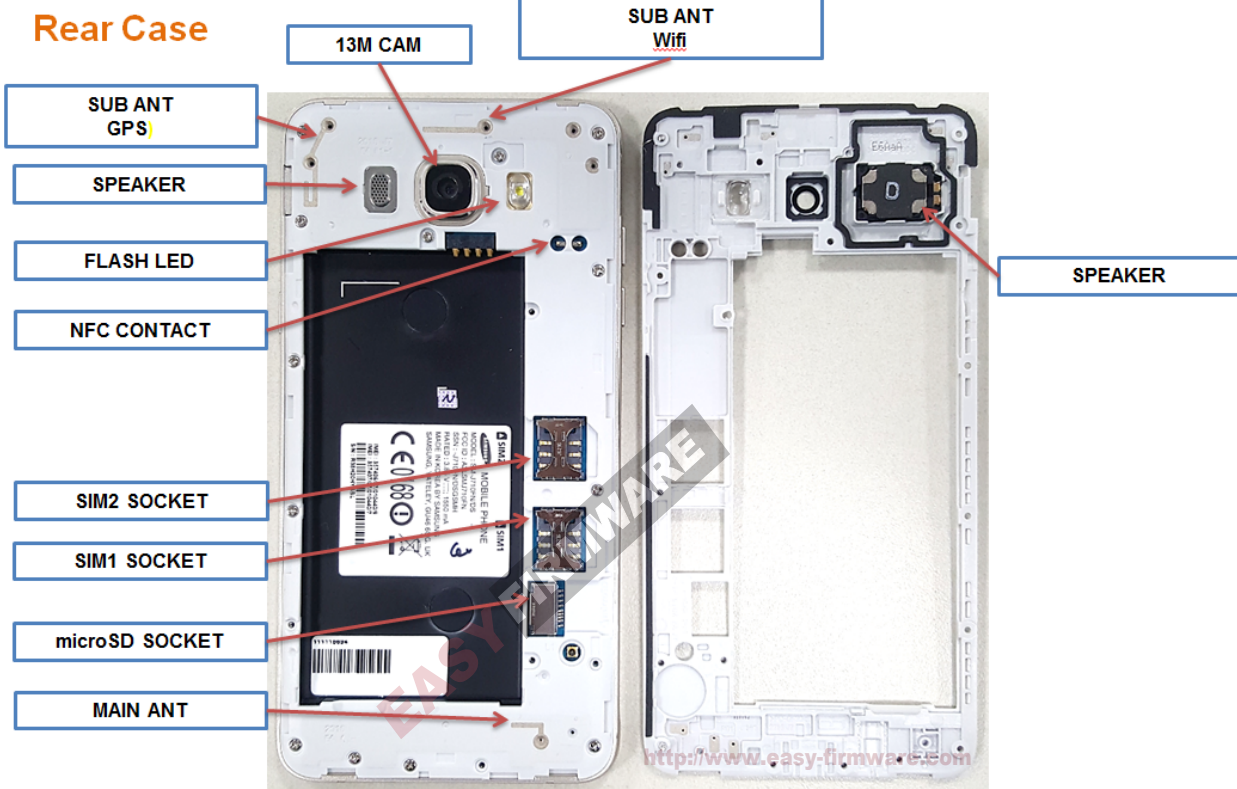


7. Level 2 Repair

7-1. Components on the Rear Case



7. Level 2 Repair

7-2. Pre-requisite

	
<p>Tweezers / Disass'y Stick / Screw Driver</p>	<p>Anti-static Gloves</p>
	
<p>Anti-static Mat</p>	<p>Hot Plate</p>
	
<p>A OCTA Disassembly Holder</p>	<p>OCTA Disassembly Upper</p>
	
<p>Ethyl Alcohol</p>	<p>Cotton Swab</p>

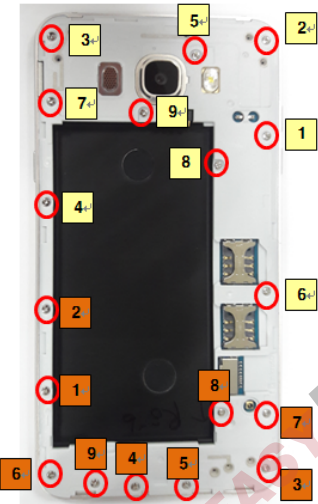

7. Level 2 Repair

7-2. Parts which must be changed after repair

BOM Description	Picture	Remarks
A/S-TAPE OCTA-TSP SVC;SM-J710FN [GH81-13799A]		
A/S-TOUCH KEY AS TAPE1;SM-J710FN [GH81-13792A]		
A/S-OCTA CU SHEET;SM-J710FN [GH81-13853A]		<p style="text-align: center;">Replace when repair Front part</p>
A/S-OCTA_SCF CUSHION SHEET;SM-J710FN [GH81-13854A]		
A/S-TOUCH KEY AS TAPE8;SM-J710FN [GH81-13797A]		

7. Level 2 Repair

7-3. Disassembly

<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> 1 1) Unscrew 18 points </div> 	<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> 2 1) Remove Rear from Set 2) Remove PBA front Front Assy </div> 
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※ Caution
1) Be care of scratch.

3~4 ※This sequence just do when need to OCTA disassemble

- 1) After heating for 20 minutes the device at 75℃,take out the device from Mobile dryer
- 2) Detach the Bracket Cu tape carefully from the OCTA Cu sheet using Glass absorber and holder.
- 3) Be careful not to separate LCD from TSP.



※ Caution
1) Be care of scratch and molding damage.

7. Level 2 Repair

7-4. Assembly

<div data-bbox="87 302 183 369" style="border: 1px solid black; padding: 2px; width: 50px; text-align: center; font-weight: bold;">1</div> <div data-bbox="191 302 726 392" style="border: 1px solid black; padding: 5px;"> <p>1) Assemble Main PBA on Bracket 2) Assemble the OCTA & touchkey connector.</p> </div> <div data-bbox="103 403 662 907"> </div>	<div data-bbox="805 302 901 369" style="border: 1px solid black; padding: 2px; width: 50px; text-align: center; font-weight: bold;">2</div> <div data-bbox="909 302 1452 392" style="border: 1px solid black; padding: 5px;"> <p>1) Assemble Rear on Front assy (sequence 1→2→3)</p> </div> <div data-bbox="981 414 1276 974"> </div>
<p>* Caution 1) Be care of tilt</p>	<p>* Caution 1) Be care of direction of assemble</p>
<div data-bbox="87 1075 183 1142" style="border: 1px solid black; padding: 2px; width: 50px; text-align: center; font-weight: bold;">3</div> <div data-bbox="191 1075 726 1164" style="border: 1px solid black; padding: 5px;"> <p>1) Assemble Screw 18 point * Torque : 1.3 Kgf · cm (SPEC : 1.3±0.05)</p> </div> <div data-bbox="263 1187 582 1691"> </div>	<div data-bbox="805 1075 901 1142" style="border: 1px solid black; padding: 2px; width: 50px; text-align: center; font-weight: bold;">4</div> <div data-bbox="909 1075 1452 1153" style="border: 1px solid black; padding: 5px;"> <p>1) Do pre-function test</p> </div> <div data-bbox="933 1243 1316 1556"> </div>
<p>* Caution 1) Be care of direction of assemble</p>	