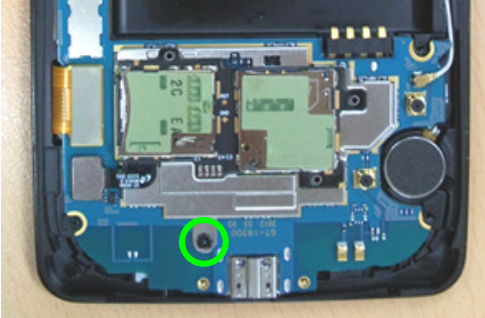
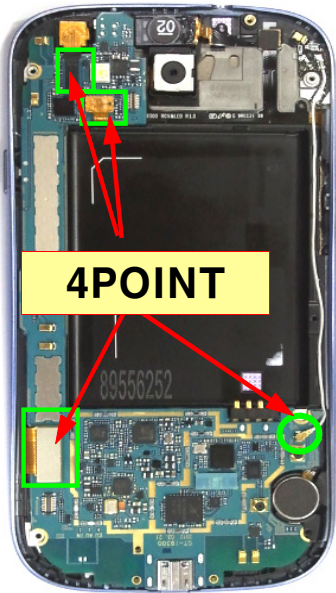


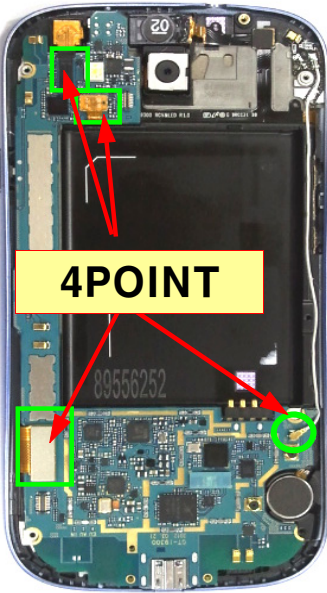
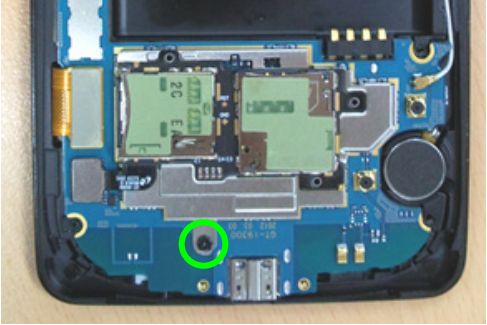
7. Level 2 Repair

7-1. Disassembly and Assembly Instructions

1 	2 
1) Disassembly Screw 10points.	1) It dismantles an REAR side part.
3 	4 
1) It dismantles a speaker connector and Module.	1) Unscrew 1points.

5 	6 
1) Detach the Con to con and then Disassemble PBA	1) It separates PBA.

7-1-2. Assembly

1 	2 
1) Stand all FPCB (LCD, Earjack, Sub Cam, Ant Cable)	1) PBA on the front case
3 	4 Torque : 1.0 ~ 1.2 Kgf·cm / Size : 1.4 * 2.5 
1) Conect all FPCB(LCD, Earjack, Sub Cam, Ant Cable)	1) It assembles screw 1point.

5 	6 
1) It assembles SPEAKER.	1)It assembles REAR. 2)It assembles Screw 10 Point.